



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7325

Job Sheet 212348



Part No: 647.7325

Job Qty: 1 pcs

Part Name: EC135 T2/P2/T3/P3 Upper Cutter Fixed Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/20/20

Job Tracking No:

Due Date: 10/26/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.7300 REV.F IPP REV:A 20.06.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs			0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		DAS
							Packaging 1 - 7		28
							Packaging 1 - 8		9-89
							Packaging 1 - 9		
							Packaging 1 - 10		OCT 16 2020
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S306907



Part: 647.7325

Job No: 212348

Serial No/Batch: s306907

Revision: REV.G

Inspector:

Exp Date:

Instructions: URF17-611 FAA STC SR023074A 16/11/29, 1

120	QC 4	1 pcs	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	DAS 72 9-89
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				QC 4 - 84	
				QC 4 - 80	
				QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	DAS 72 9-89
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	0.00 0.00	DC - 1 - B4B	OCT 19 2020
				DC - 2 - B4B	
140	QC 21 - SA	1 pcs	0.00 0.00	QC 21 - SA - 21	

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

OCT 19 2020

DAS

70

9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7325

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7325

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
601.2045	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
647.2114	Upper U Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7819	Cross Bracket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7821	Eye Bolt Fitting LH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7822	Eye Bolt Fitting RH	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7823	Cross Bracket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7911	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
647.7914	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7915	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7916	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
647.7917	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.7918	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
647.8510	Insert	17 pcs (17 ea)	110-Packaging 1 - Pick Kit	
647.8512	Insert	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	
CR3212-4-3	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	
CR3212-5-3	Cherry Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	
CR3212-5-6	Cherry Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	
CR3213-5-3	Cherry Rivet	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	
CR3213-5-4	Cherry Rivet	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	
CR3523-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	
MS21042-3	Nut use MS21042L3 per QSI 017	34 Ea (34 ea)	110-Packaging 1 - Pick Kit	
MS24694-S54	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-09	Screw	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-15	Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-16	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-17	Screw (601.1954)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS27039-1-18	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
NAS1149F0332P	Washer (AN960-10L)	59 Ea (59 ea)	110-Packaging 1 - Pick Kit	

see
attach
→

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	9	0
	600.0991	1	10	0
	600.1012	1	22	0
	601.2045	1	14	0
	647.2114	1	18	0
	647.7819	1	32	0
	647.7821	1	32	0
	647.7822	1	36	0
	647.7823	1	30	0
	647.7911	2	37	0
	647.7914	1	27	0
	647.7915	1	25	0
	647.7916	2	30	0
	647.7917	1	33	0
	647.7918	1	18	0
	647.8510	17	267	0
	647.8512	2	35	0
	CR3212-4-3	12	6	0
	CR3212-5-3	12	316	0
	CR3212-5-6	3	61	0
	CR3213-5-3	20	181	0
	CR3213-5-4	18	228	0
	CR3523-5-3	8	151	0
	MS21042-3	34	360	0
	MS24694-S54	5	56	0
	MS27039-1-09	12	285	0
	MS27039-1-12	2	190	0
	MS27039-1-15	1	105	0
	MS27039-1-16	4	242	0
	MS27039-1-17	2	100	0
	MS27039-1-18	2	993	0
	NAS1149F0332P	59	1,665	0
Part Specifications				
Specifications could not be found.				

Plex 8/20/20 2:49 PM Dart.lajeunesse.marie

Job Fabrication

Job No: 212348

Part No: 647.7325

Sort by: ☐ Location ☒ Component

Operation	Required	Component	Description	BOM Quantity	Quantity Required	Quantity Available	Location	Container No	Serial No/Batch	Quantity Picked
110-Packaging 1 - Pick Kit	1	600.0990 <i>10/7/2021</i>	Magnabond 6398 Part A Size 112 ml	1.0000	1.0000	1.0000	LG049	S301938	S301938	0
						16.0000	LG049	S306325	S306325	1
110-Packaging 1 - Pick Kit	1	600.0991 <i>10/14/2021</i>	Magnabond 6398 Part B Size 112 ml	1.0000	1.0000	1.0000	LG049	S301939	S301939	0
						16.0000	LG049	S306327	S306327	1
110-Packaging 1 - Pick Kit	1	600.1012 <i>02/01/2021</i>	Sealant PR1425B2 (#654 sem)	1.0000	1.0000	12.0000	CCK017	S297581	S297581	1
						1.0000	CCK017	S301302	S301302	0
						25.0000	CCK017	S304849	S304849	0
110-Packaging 1 - Pick Kit	1	601.2045 <i>12/10/2021</i>	RTV (LOCTITE 598)	1.0000	1.0000	9.0000	CCK095C	S299615	S299615	1
						7.0000	CCK095C	S301820	S301820	0
						37.0000	CCK095C	S304317	S304317	0
110-Packaging 1 - Pick Kit	1	647.2114	Upper U Channel	1.0000	1.0000	4.0000	CCK001	S040312	S040312	1
						14.0000	CCK001	S248563	S248563	0
110-Packaging 1 - Pick Kit	1	647.7819	Cross Bracket Fwd	1.0000	1.0000	32.0000	CCK081	S230097	S136824	1
110-Packaging 1 - Pick Kit	1	647.7821	Eye Bolt Fitting LH	1.0000	1.0000	4.0000	CCK109	S034480	S034480	0
						28.0000	CCK109	S185639	S185639	1
110-Packaging 1 - Pick Kit	1	647.7822	Eye Bolt Fitting RH	1.0000	1.0000	26.0000	CCK109	S185292	S185292	1
						10.0000	CCK109	S185297	S185297	0
110-Packaging 1 - Pick Kit	1	647.7823	Cross Bracket Aft	1.0000	1.0000	4.0000	CCK066	S024323	S024323	0
						26.0000	CCK066	S108183	S108183	1
110-Packaging 1 - Pick Kit	1	647.7911	Bracket	2.0000	2.0000	17.0000	CCK115	S101179	S101179	2
						20.0000	CCK115	S278485	S278485	0
110-Packaging 1 - Pick Kit	1	647.7914	Bracket	1.0000	1.0000	8.0000	CCK114	S026897	S026897	0
						19.0000	CCK114	S099326	S099326	1
110-Packaging 1 - Pick Kit	1	647.7915	Bracket	1.0000	1.0000	25.0000	CCK115	S099324	S099324	1
110-Packaging 1 - Pick Kit	1	647.7916	Bracket	2.0000	2.0000	1.0000	CCK116	S026966	S026966	0
						29.0000	CCK116	S100785	S100785	2
110-Packaging 1 - Pick Kit	1	647.7917	Bracket	1.0000	1.0000	33.0000	CCK122A	S103376	S103376	1
110-Packaging 1 - Pick Kit	1	647.7918	Bracket	1.0000	1.0000	18.0000	CCK116	S103809	S103809	1
110-Packaging 1 - Pick Kit	1	647.8510	Insert	17.0000	17.0000	1.0000	CCK116	S229462	S229462	0
						40.0000	CCK116	S239595	S239595	

										0
						224.0000	CCK116	S249792	S249792	17
110-Packaging 1 - Pick Kit	1	647.8512	Insert	2.0000	2.0000	25.0000	CCK116	S114700	S114700	2
						10.0000	CCK116	S248754	S248754	0
110-Packaging 1 - Pick Kit	1	CR3212-4-03	Cherry Rivet	12.0000	12.0000	11.0000	LG001	S029635	119017	0
						69.0000	FP001	S294610	S294610	0
						96.0000	ST320	S300007	S300007	12
110-Packaging 1 - Pick Kit	1	CR3212-5-3	Cherry Rivet	12.0000	12.0000	16.0000	ST320	F115158	115158	0
						300.0000	CCK003	FM126333	M126333	12
110-Packaging 1 - Pick Kit	1	CR3212-5-6	Cherry Rivet	3.0000	3.0000	61.0000	ST320	F124259	F124259	3
110-Packaging 1 - Pick Kit	1	CR3213-5-3	Cherry Rivet	20.0000	20.0000	125.0000	ST319	S201487	s201487	20
110-Packaging 1 - Pick Kit	1	CR3213-5-4	Cherry Rivet	18.0000	18.0000	7.0000	WA003-5	S226172	S226172	0
						1.0000	WA003-5	S237734	S237734	0
						72.0000	WA003-5	S264516	S264516	0
						100.0000	ST319	S287189	S287189	18
110-Packaging 1 - Pick Kit	1	CR3523-5-3	Rivet	8.0000	8.0000	23.0000	ST317	S049827	S049827	0
						28.0000	ST317	S231280	S231280	0
						100.0000	ST317	S265312	S265312	8
110-Packaging 1 - Pick Kit	1	MS21042-3	Nut use MS21042L3 per QSI 017	34.0000	34.0000	253.0000	GA011	S160258	S160258	0
						300.0000	ST304	S306113	S306113	34
110-Packaging 1 - Pick Kit	1	MS24694-S54	Screw	5.0000	5.0000	27.0000	ST284	S255161	S255161	0
						7.0000	ST284	S268679	S268679	0
						75.0000	ST284	S298106	S298106	5
						12.0000	ST284	S298402	S298402	0
110-Packaging 1 - Pick Kit	1	MS27039-1-09	Screw	12.0000	12.0000	18.0000	GA016	F124859	124859	0
						4.0000	FP001	F18057-1	18057	0
						19.0000	ST280	S133788	S133788	0
						200.0000	ST281	S265635	S265635	12
110-Packaging 1 - Pick Kit	1	MS27039-1-12	Screw	2.0000	2.0000	17.0000	ST280	S231298	S231298	2
						100.0000	ST273F	S285411	S285411	0
						100.0000	ST273F	S299993	S299993	0
110-Packaging 1 - Pick Kit	1	MS27039-1-15	Screw	1.0000	1.0000	84.0000	GA017	S166857	S166857	0
						3.0000	GA017	S237872	S237872	1
110-Packaging 1 - Pick Kit	1	MS27039-1-16	Screw	4.0000	4.0000	122.0000	ST280	S250560	S250560	4
110-Packaging 1 - Pick Kit	1	MS27039-1-17	Screw (601.1954)	2.0000	2.0000	9.0000	ST280	FM127831-4	M127831	2
						91.0000	ST280	S248039	S248039	0
110-Packaging 1 - Pick Kit	1	MS27039-1-18	Screw	2.0000	2.0000	148.0000	GA017	F124326-5	124326	0
						0.0000	ST280	S124326-1	f124326	

										0
						796.0000	ST273F	S124326-2	f124326	2
110- Packaging 1 - Pick Kit	1	NAS1149F0332P	Washer (AN960-10L)	59.0000	59.0000	7.0000	GA-Alain	S103666-1	S103666	0
						462.0000	FP001	S216387	S216387	0
						0.0000	ST262	S285161	S285161	0
						179.0000	ST262	S297630	S297630	59
						389.0000	ST262	S302479	S302479	0
						800.0000	ST260A	S304834	S304834	0

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			